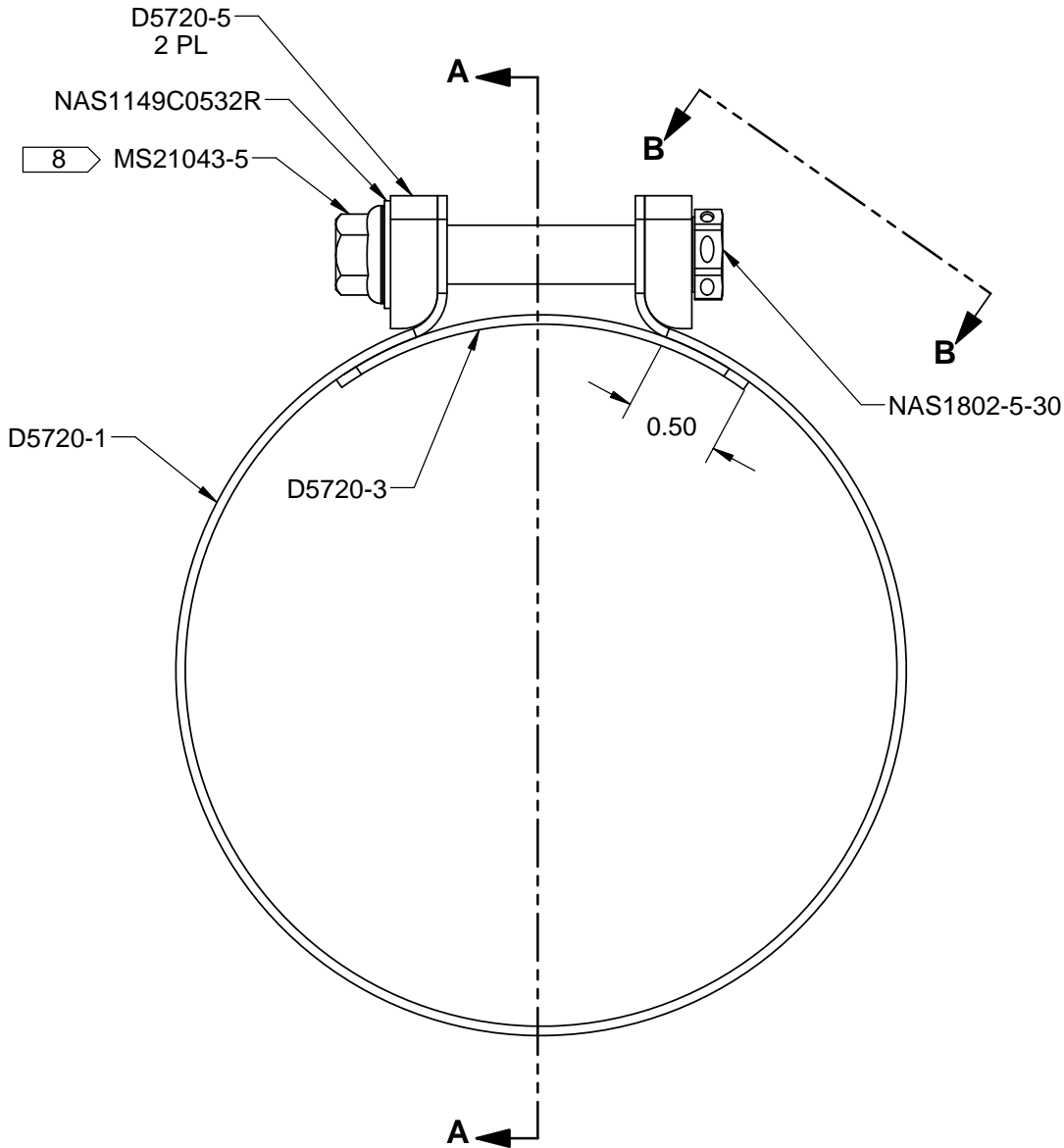
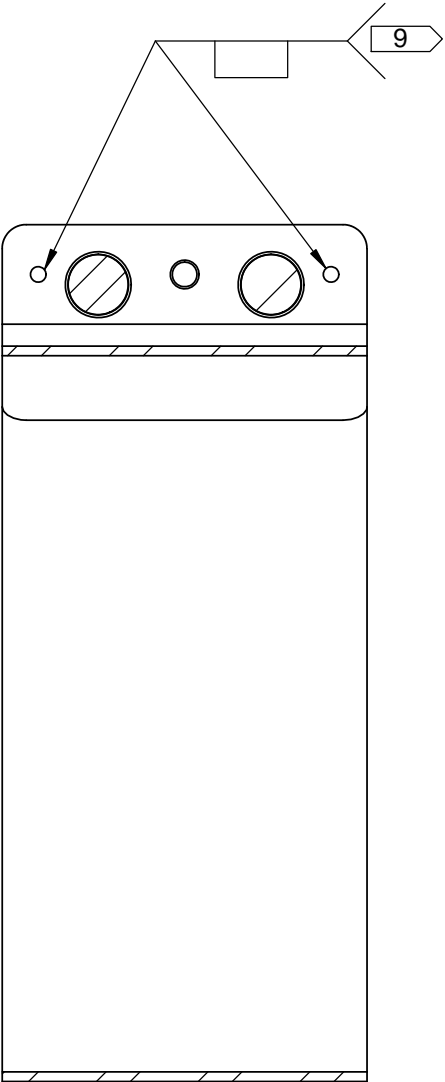


QTY. -041	PART NUMBER	DESCRIPTION
X	D5720-041	SADDLE CLAMP
1	D5720-1	CLAMP
1	D5720-3	BRIDGE
2	D5720-5	RADIUS BLOCK
2	MS21043-5	NUT, CRES
2	NAS1802-5-30	BOLT, CRES
2	NAS1149C0532R	WASHER

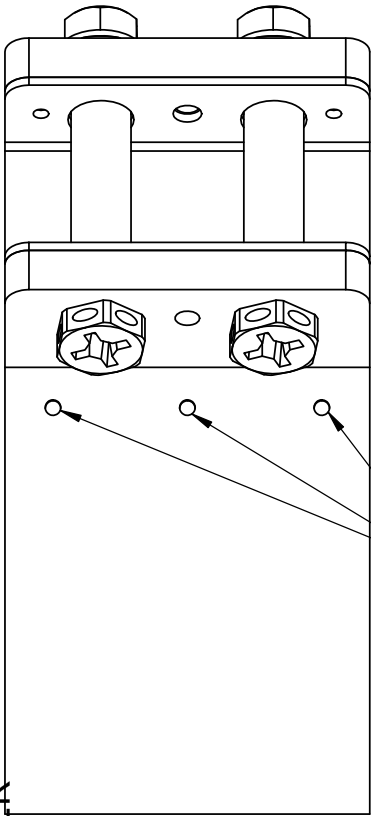


D5720-041 SADDLE CLAMP

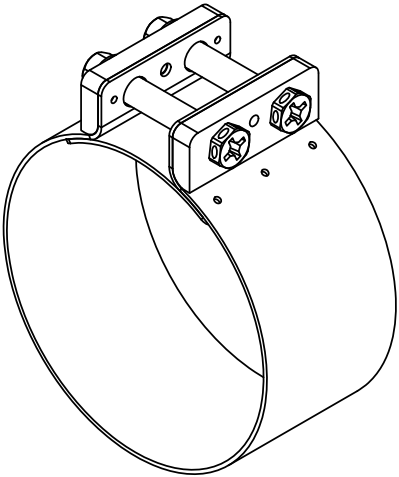
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.66lbs
 - 8) ASSEMBLE HAND TIGHT ONLY
 - 9) WELD PER QSI004. IT IS PERMISSIBLE TO GRIND WELDS FLUSH IF REQUIRED.



SECTION A-A
BOTH SIDES

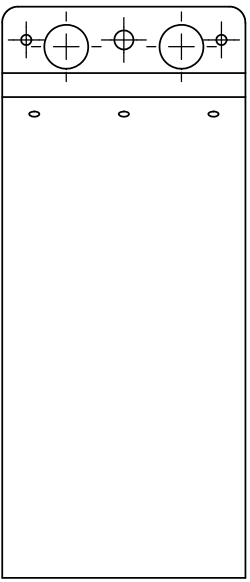
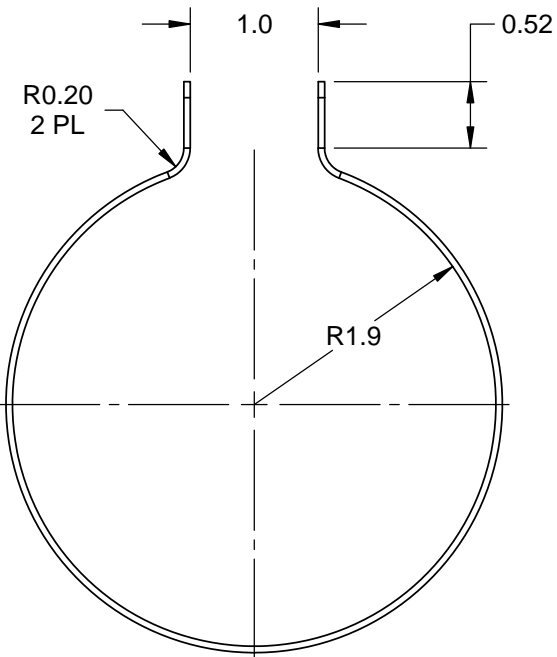


VIEW B-B
ROTATED 55° CW

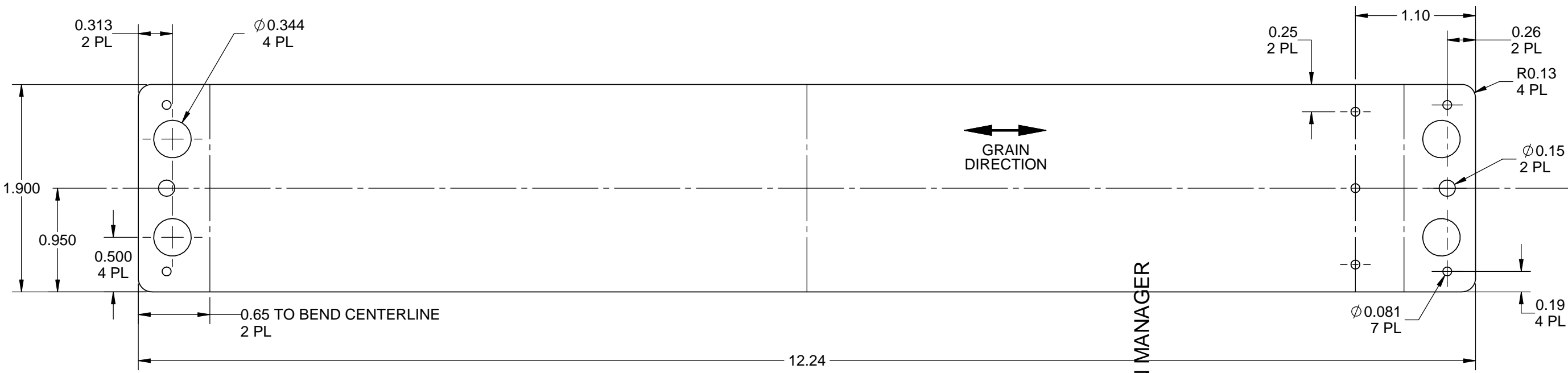


PRELIMINARY ISSUE

A	NEW ISSUE	NO	19.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	NO		
CHECKED	ZF	DRAWING NO.	REV. A2
MFG. APPR.	JFS	D5720	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.		SADDLE CLAMP	NTS
DATE	19.03.01	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5720-1 CLAMP



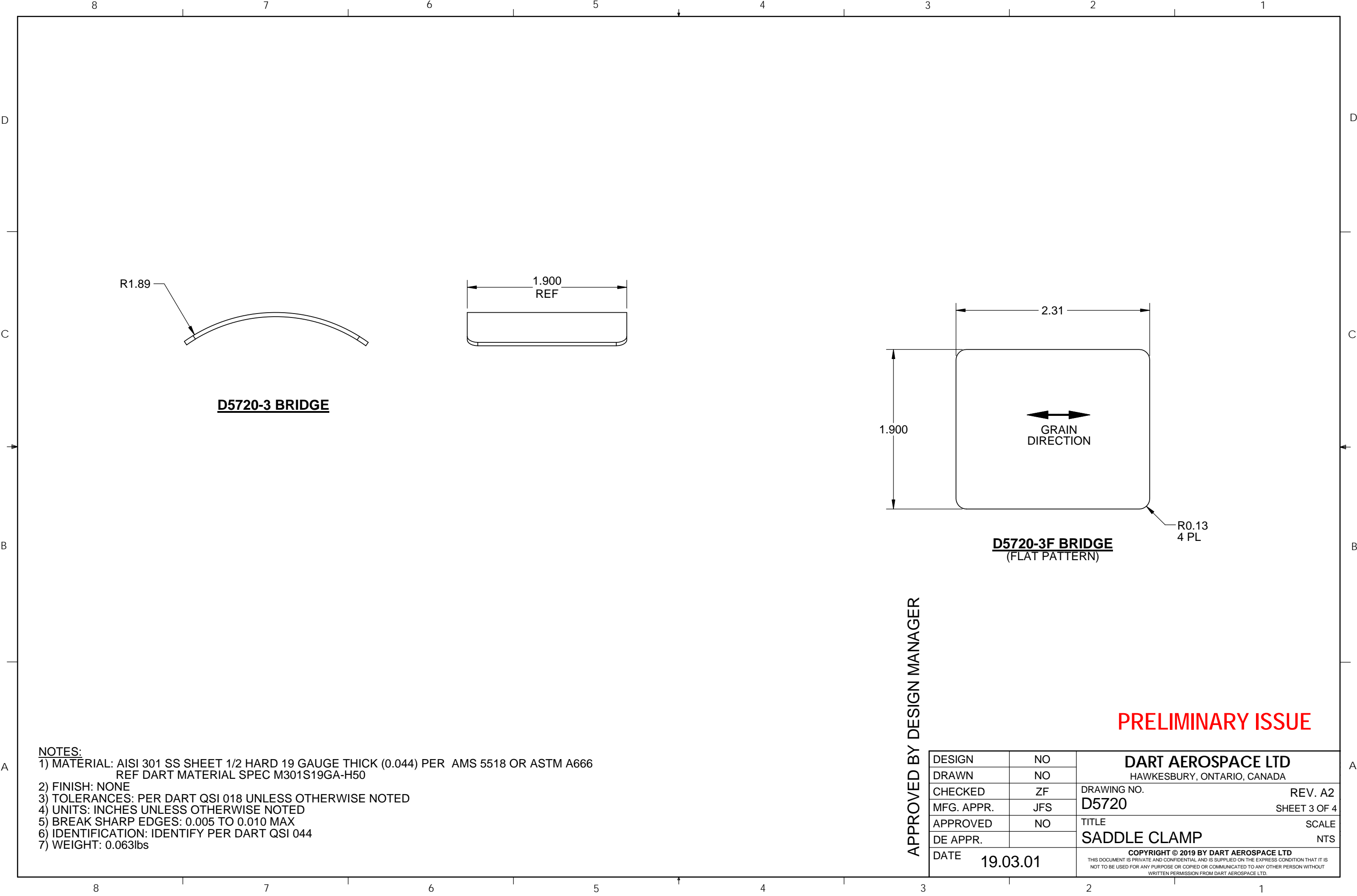
D5720-1F CLAMP
(FLAT PATTERN)

- NOTES:**
- 1) MATERIAL: AISI 301 SS SHEET 1/2 HARD 19 GAUGE THICK (0.044) PER AMS 5518 OR ASTM A666
REF DART MATERIAL SPEC M301S19GA-H50
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.330lbs

APPROVED BY DESIGN MANAGER

PRELIMINARY ISSUE

DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	NO		
CHECKED	ZF	DRAWING NO.	REV. A2
MFG. APPR.	JFS	D5720	SHEET 2 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.		SADDLE CLAMP	NTS
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NOTES:
1) MATERIAL: AISI 301 SS SHEET 1/2 HARD 19 GAUGE THICK (0.044) PER AMS 5518 OR ASTM A666
REF DART MATERIAL SPEC M301S19GA-H50
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044
7) WEIGHT: 0.063lbs

APPROVED BY DESIGN MANAGER

PRELIMINARY ISSUE

DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	NO		
CHECKED	ZF	DRAWING NO. D5720	REV. A2
MFG. APPR.	JFS	SHEET 3 OF 4	
APPROVED	NO	TITLE SADDLE CLAMP	SCALE NTS
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DATE	19.03.01		

